

MiiCraft 125 Printer Instructions

KeyModel™ Resin

Print Settings	
Thickness (µm)	50
Curing Time (Model Layers)	3.7
Speed	Advanced / File
Gap Adj (mm)	0
Base Layers	1
Base Curing(s)	15
Buffer Layers	4

Advanced/ File Setting	
Step 1	Cartridge / Down / 1200 / 800
Step 2	Picker / Up / 1400 / 800
Step 3	Picker / 1 Layer / 0 / 800
Step 4	Cartridge / Up / 1200 / 800
Step 5	Picker / Down / 1300 / 800
Step 6	Picker / Down / 100 / 3200