Material Safety Data Sheet  PROFORM BASE PLATE & CUSTOM TRAY  Page 1 of 4

Section 1 – Identification

Product Name: ProForm Base Plate and Custom Tray  Manufacturer: KEYSTONE INDUSTRIES 52 King Street Myerstown, PA 17067
Chemical Name / Synonyms: Styrene Copolymer  Information Contacts: (856)-663-4700
Family: High Impact Styrene  Emergency Phone Numbers: US & Canada (800) 535 - 5053
Product Use: Vacuum Form Material  EU Address: KEYSTONE EUROPE LLC.
Product #: Various  Batavenweg 7 5349BC OSS, Netherlands

Section 2 – Hazards Identification

EMERGENCY OVERVIEW
This information is based on findings from related or similar materials.

- Material is not considered hazardous by OSHA per 29 CFR 1910
- Molten Resin cause severe thermal burns.
- Improper use can lead to mechanical cuts.

Potential Health Effects, Signs and Symptoms of Exposure:

Primary Route of Entry
- Inhalation, skin, and ingestion.

Eye
- N/A

Skin
- Prolong contact is essentially non-irritating to skin. There can be mechanical injury, if impacted with skin. Under normal processing conditions, material is heated to elevated temperatures; contact with the material can cause thermal burns. No adverse effects anticipated by skin absorption.

Ingestion
- If un-formed material becomes lodged in subject’s mouth, do not swallow, spit it out.

Inhalation
- Inhalation of dust may cause respiratory irritation. Fumes produced during thermal process may cause irritation.

NOTE: Refer to Section 11, Toxicological Information for Details

Section 3 – Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Identity</th>
<th>CAS Numbers</th>
<th>EINECS#</th>
<th>INCI Name</th>
<th>Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene Butadiene Copolymer</td>
<td>9003-55-8</td>
<td>N/E</td>
<td>Styrene / Butadiene Copolymer</td>
<td>N/E N/E</td>
</tr>
<tr>
<td>Mineral Oil</td>
<td>8042-47-5</td>
<td>232-455-8</td>
<td>Paraffinum Liquidum</td>
<td>N/E N/E</td>
</tr>
</tbody>
</table>

NOTE: Refer to Section 16 for Hazard and Precautionary Statement Key.

Section 4 – First Aid Measures

Solid Product is neither an irritant nor gives off hazardous vapors at ambient temperatures

First Aid for Eye
- This material is non-irritating upon contact, except upon impact as any foreign particle in the eye.

First Aid for Skin
- Not a hazard at ambient conditions. Washing hands is preferable after use. Contact with heated material may cause thermal burns. Do not attempt to remove material from skin. Cool rapidly with cold water. Obtain medical treatment. Treatment as any normal thermal burn.

First Aid for Ingestion
- Do not swallow. Material is not expected to cause an ingestion problem.

First Aid for Inhalation
- N/A

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Section 5 – Fire Fighting Measures

<table>
<thead>
<tr>
<th>Flash Point (°F/°C)</th>
<th>Flammable Limit (vol%)</th>
<th>Auto-ignition Temperature (vol%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Method:
Extinguishing Media: Suitable extinguishing media for the surrounding fire should be used.
Fire Fighting Instructions: Dense black smoke is emitted when burned without sufficient oxygen. Positive pressure, wear self-contained breathing apparatus in any closed space.
Unusual Hazards: Use self-contained breathing apparatus when fighting fires.

Section 6 – Accidental Release Measures

Spill or Release Procedures:
Minor spills – Clean up immediately. Slipping hazard.
Major spills – Clear area of personnel. Restrict access to area. Clean up immediately. Slipping hazard. See section 8 & section 12.

Section 7 – Handling and Storage

Handling
No special handling requirements.
Storage
Store in a cool, dry location away from sparks.
Explosion Hazard
None.

Section 8 – Exposure Controls / Personal Protection

Engineering Controls
No special engineering controlled required.
Personal Protective Equipment
General
To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132), or European Standard EN166 be conducted before using this product.
Eye/ Face Protection
Wear safety glasses with side shields. Wear face shield during thermal process.
Skin Protection
Thermal insulating glove when handling molten product.
Respiratory Protection
None under ordinary operating use.

Section 9 – Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Odor &amp; Odor Threshold</th>
<th>pH</th>
<th>Specific Gravity</th>
<th>Viscosity</th>
<th>% Volatile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pink or Blue Thermoplastic Sheet</td>
<td>Odorless</td>
<td>N/A</td>
<td>(H2O = 1): N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

| Boiling Point/ | Decomposition | Octanol/Water | Vapor | Vapor | Evaporation | Ignition | Solubility |
| Freezing Point | Temperature | Partitioning Coefficient | Pressure: | Density | Rate | In Water | (20°C) |
| N/A | N/DA | N/DA | N/A | N/A | N/A | N/A |

<table>
<thead>
<tr>
<th>Flash Point (°F/°C)</th>
<th>Flammable Limit (vol%)</th>
<th>Auto-ignition Temperature (vol%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Section 10 – Stability and Reactivity

Stability:
Incompatibility (Materials to Avoid):
Stable solid None
Hazardous Decomposition Products:
Hazardous Polymerization:
CO or CO2, smoke, hydrocarbons Will not occur
Conditions to Avoid: Heat
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Section 11 – Toxicological Information

<table>
<thead>
<tr>
<th>Acute Oral Toxicity</th>
<th>Acute Dermal Toxicity</th>
<th>Acute Inhalation Toxicity</th>
<th>Irritation – skin</th>
<th>Irritation – Eye</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Sensitization</th>
<th>Mutagenicity</th>
<th>Sub-chronic Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
</tr>
</tbody>
</table>

Section 12 – Ecological Information

Ecotoxicological Information

<table>
<thead>
<tr>
<th>Acute Toxicity to Fish</th>
<th>Acute Toxicity to Invertebrates</th>
<th>Acute Toxicity to Algae</th>
<th>Bioconcentration</th>
<th>Toxicity to Sewage Bacteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
<td>N/DA</td>
</tr>
</tbody>
</table>

Chemical Fate Information

<table>
<thead>
<tr>
<th>Biodegradability</th>
<th>Chemical Oxygen Demand</th>
</tr>
</thead>
<tbody>
<tr>
<td>N/A. This material is not expected to bioaccumulate.</td>
<td>N/DA</td>
</tr>
</tbody>
</table>

Section 13 – Disposal Considerations

Dispose of in compliance with governmental regulation (state and federal).

Dispose of container and unused contents in accordance with federal, state and local requirements. For EU Member States, please refer to any relevant Community provisions relating to waste. In their absence, it is useful to remind the user that national or regional provisions may be in force.

Section 14 – Transport Information

Non-regulated, non-hazardous material: DOT, IATA, IMO (IMDG).

Section 15 – Regulatory Information

US Federal Regulations

<table>
<thead>
<tr>
<th>Clean Air Act: HAP/ODS</th>
<th>Clean Water Act: Priority Pollutant</th>
<th>FDA: Food Packaging Status</th>
<th>Occupational Safety and Health Act</th>
<th>RCRA</th>
<th>SARA Title III: Section 302 (RQ)</th>
<th>SARA Title III: Section 302 (TPQ)</th>
<th>SARA Title III: Section 311-312</th>
<th>SARA Title III: Section 313:</th>
<th>TSCA Section 8(b): Inventory:</th>
</tr>
</thead>
<tbody>
<tr>
<td>This product contains the following HAP’s or ODS: • NONE</td>
<td>This product contains the following chemicals listed under the U. S. Clean Water Act Priority Pollutant and Hazardous Substance List: • None</td>
<td>This product has not been cleared by the FDA for use in food packaging and / or other applications as an indirect food-packaging additive.</td>
<td>This product is considered to be hazardous under the OSHA Hazard Communication Standard. It’s hazards are: • None</td>
<td>This product contains the following chemicals considered to be hazardous waste under RCRA (40 CFR 261). • None</td>
<td>This product contains no chemicals regulated under Section 302 as extremely hazardous substances.</td>
<td>This product does not contain chemicals regulated under Section 304 as extremely hazardous chemicals for emergency release notification (“CERCLA” List).</td>
<td>This product is not considered to be hazardous under the OSHA Hazard Communication Standard and is regulated under Section 311-312 (40 CFR 370).</td>
<td>This product contains the following chemicals which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372: • None</td>
<td>This product complies with US TSCA requirements.</td>
</tr>
</tbody>
</table>

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PROFORM BASE PLATE & CUSTOM TRAY

TSCA Significant New Use Rule: None of the chemicals in this material have a SNUR under TSCA.

State Regulations
The components to this product are listed on the appropriate applicable state regulations.

International Regulations
CDSL: Canadian Inventory (on Canadian Transitional List)
Styrene Butadiene- CAS# 9003-55-8, Not controlled under WHMIS.
Mineral Oil- CAS# 8042-47-5, Not controlled under WHMIS.

Labeling according to EC directives – 1272/2008 (CLP) AND 1999/45/EC (items in parenthesis relate to 1999/45/EC)

European Community:
For Proform Base Plate & Custom Tray (finished product):
- DANGER SYMBOLS: N/A – non hazardous
- HAZARD STATEMENT: N/A
- PRECAUTIONARY STATEMENT: N/A

Section 16 – Other Information

Hazard Rating System (Pictograms)

NFPA:
0 0 0 0

HMIS:
0 Health
0 Flammability
0 Reactivity

MSDS Prepared by: WME
Revision History: 03/09/11 Initial
Revision History: 06/23/11 Updated WHMIS.

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