

SLEDGEHAMMER® DENTURE MATERIAL

HEAT CURE ACRYLIC INSTRUCTIONS: Use 3 parts powder and 1 part liquid by volume. Mix powder and liquid in porcelain or glass jar, and screw air-tight cap on jar to prevent evaporation of liquid. Allow mixture to stand in jar until, when spatulated, it no longer adheres to sides in one mass.

PACKING: Use warm flask. Trial pack with moist cellophane. Close flask slowly and easily. Open flask, add material as required, trim overflow and repair.

METHODS OF CURE:

- (a) 4 hours at 165°F
- (b) 90 minutes at 165°F, 30 minutes boil (212°F)
- (c) Raise slowly to boiling (212°F) in 60 minutes, 30 minutes to boil (212°F). Cool slowly.

Note: To reduce any residual monomer which may result in the risk of patient sensitivity, you may leave flask in boiling water for an additional 30 minutes.

WARNING: Fine dust clouds may form explosive mixtures with air. Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat. Due to the spherical nature of this product, spills should be cleaned up promptly to prevent slips and falls.



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