SAFETY DATA SHEET
Compound Cakes & Sticks

Section 1. Identification

GHS product identifier : Compound Cakes & Sticks
Other means of identification : Not available.
Product code : 6060100, 6060300, 6060500, 6060600, 6060700
Product type : Solid.
Product use : Impression Material

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Supplier's details : Keystone Industries
52 West King Street
Myerstown, PA 17067
(856) 663-4700

Emergency telephone number (with hours of operation) : (800) 535-5053

Section 2. Hazards identification

This product as sold is an article that does not release substances and is therefore non-hazardous; however, it may be composed of hazardous components and the user should be aware of any hazards indicated in this SDS, which apply to those hazardous components, in case his/her use may lead to exposure to those components through dust, molten product, vapors, or other forms.

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 100%

GHS label elements

Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements
Prevention : Not applicable.
Response : Not applicable.
Storage : Not applicable.
Disposal : Not applicable.

Hazards not otherwise classified : None known.
Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Not a hazard at ambient conditions. Washing hands is preferable after use. Contact with heated material may cause thermal burns. Do not attempt to remove material from skin. Cool rapidly with cold water. Obtain medical treatment. Treatment as any normal thermal burn.

Ingestion : Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Small particulates may cause irritation.

Inhalation : Highly unlikely, but fumes released from burning materials may irritate respiratory tract.

Skin contact : Prolong contact is essentially non-irritating to skin. There can be mechanical injury, if impacted with skin. No adverse effects anticipated by skin absorption. Under normal processing conditions, material is heated to elevated temperatures; contact with the material can cause thermal burns.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)
Section 5. Fire-fighting measures

Extinguishing media
- Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical
- No specific fire or explosion hazard.
- Hazardous thermal decomposition products: No specific data.

Special protective actions for fire-fighters
- Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters
- Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Remark
- Emits dense smoke under fire conditions.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
- For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.
- For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions
- Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up
- Small spill: Move containers from spill area. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill: Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling
- Protective measures: Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Section 7. Handling and storage

**Conditions for safe storage, including any incompatibilities**

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

**Control parameters**

**Occupational exposure limits**

None.

**Appropriate engineering controls**

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls**

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

**Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

**Skin protection**

**Hand protection**

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

**Body protection**

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

**Appearance**

**Physical state**

Solid. [Solid.]

**Color**

Red. Green. or Brown.

**Odor**

Odor [Slight]

**pH**

Not available.

**Melting point**

Not available.

**Boiling point**

Not available.
Section 9. Physical and chemical properties

Flash point: Open cup: 232.22 to 262.78°C (450 to 505°F) [Cleveland.]
Lower and upper explosive (flammable) limits: Not available.
Vapor pressure: Not available.
Vapor density: Not available.
Relative density: 1.62 to 1.68
Solubility: Insoluble in the following materials: cold water and hot water.
Solubility in water: Not available.
Partition coefficient: n-octanol/water: Not available.
Auto-ignition temperature: Not available.
Viscosity: Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability: The product is stable.
Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid: Extreme heat and cold.
Incompatible materials: No specific data.
Hazardous decomposition products: Carbon Monoxide / dioxide.

Section 11. Toxicological information

Information on toxicological effects

Information on the likely routes of exposure: Not available.
Potential acute health effects

Eye contact: Small particulates may cause irritation.
Inhalation: Highly unlikely, but fumes released from burning materials may irritate respiratory tract.
Skin contact: Prolong contact is essentially non-irritating to skin. There can be mechanical injury, if impacted with skin. No adverse effects anticipated by skin absorption. Under normal processing conditions, material is heated to elevated temperatures; contact with the material can cause thermal burns.
Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.
Inhalation: No specific data.
Skin contact: No specific data.
Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure
Section 11. Toxicological information

**Short term exposure**
- **Potential immediate effects** : Not available.
- **Potential delayed effects** : Not available.

**Long term exposure**
- **Potential immediate effects** : Not available.
- **Potential delayed effects** : Not available.

**Potential chronic health effects**
Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**
Not available.

Section 12. Ecological information

**Toxicity**
Not available.

**Bioaccumulative potential**
Not available.

**Mobility in soil**
- **Soil/water partition coefficient (K\text{OC})** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
### Section 14. Transport information

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<tr>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
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<th>IMDG</th>
<th>IATA</th>
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<tr>
<td>Additional information</td>
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Special precautions for user: **Transport within user’s premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.

### Section 15. Regulatory information

U.S. Federal regulations: **TSCA 8(a) CDR Exempt/Partial exemption**: Not determined  
**United States inventory (TSCA 8b)**: Not determined.

- **Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)**: Not listed
- **Clean Air Act Section 602 Class I Substances**: Not listed
- **Clean Air Act Section 602 Class II Substances**: Not listed
- **DEA List I Chemicals (Precursor Chemicals)**: Not listed
- **DEA List II Chemicals (Essential Chemicals)**: Not listed

SARA 302/304  
**Composition/information on ingredients**: No products were found.

SARA 304 RQ: Not applicable.

SARA 311/312  
**Classification**: Not applicable.  
**Composition/information on ingredients**: No products were found.
Section 15. Regulatory information

**State regulations**
- **Massachusetts**: This material is not listed.
- **New York**: This material is not listed.
- **New Jersey**: This material is not listed.
- **Pennsylvania**: This material is not listed.
- **Canada inventory**: Not determined.

**International regulations**
- **International lists**
  - **Australia inventory (AICS)**: Not determined.
  - **China inventory (IECSC)**: Not determined.
  - **Japan inventory (ENCS)**: Not determined.
  - **Japan inventory (ISHL)**: Not determined.
  - **Korea inventory**: Not determined.
  - **Malaysia Inventory (EHS Register)**: Not determined.
  - **New Zealand Inventory of Chemicals (NZIoC)**: Not determined.
  - **Philippines inventory (PICCS)**: Not determined.
  - **Taiwan Chemical Substances Inventory (TCSI)**: Not determined.
  - **Turkey inventory**: Not determined.

**Chemical Weapons Convention List Schedule**
- **I Chemicals**: Not listed
- **II Chemicals**: Not listed
- **III Chemicals**: Not listed

Section 16. Other information

**Hazardous Material Information System (U.S.A.)**

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
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<tbody>
<tr>
<td>Health</td>
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<tr>
<td>Flammability</td>
<td>1</td>
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<tr>
<td>Physical hazards</td>
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</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

**National Fire Protection Association (U.S.A.)**

- **Flammability**: 1
- **Health**: 0
- **Instability/Reactivity**: 0
- **Special**: 0

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Section 16. Other information

Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

| Date of printing          | 3/3/2016 |
| Date of issue/Date of revision | 3/3/2016 |
| Date of previous issue   | No previous validation |
| Version                  | 1 |

Key to abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
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<tr>
<td>ATE</td>
<td>Acute Toxicity Estimate</td>
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<tr>
<td>BCF</td>
<td>Bioconcentration Factor</td>
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<tr>
<td>GHS</td>
<td>Globally Harmonized System of Classification and Labelling of Chemicals</td>
</tr>
<tr>
<td>IATA</td>
<td>International Air Transport Association</td>
</tr>
<tr>
<td>IBC</td>
<td>Intermediate Bulk Container</td>
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<tr>
<td>IMDG</td>
<td>International Maritime Dangerous Goods</td>
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<tr>
<td>LogPow</td>
<td>Logarithm of the octanol/water partition coefficient</td>
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<td>UN</td>
<td>United Nations</td>
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</table>

References

Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.