SAFETY DATA SHEET
KeyMill High Impact Denture Acrylic Disc

Section 1. Identification

<table>
<thead>
<tr>
<th>GHS product identifier</th>
<th>KeyMill High Impact Denture Acrylic Disc</th>
</tr>
</thead>
<tbody>
<tr>
<td>Product code</td>
<td>1009310, 1009311, 1009312, 1009313</td>
</tr>
<tr>
<td>Other means of identification</td>
<td>Not available.</td>
</tr>
<tr>
<td>Product type</td>
<td>Solid</td>
</tr>
</tbody>
</table>

Relevant identified uses of the substance or mixture and uses advised against
Not applicable.

Supplier's details
Keystone Industries
52 West King Street
Myerstown, PA 17067
(856) 663-4700

Emergency telephone number (with hours of operation)
INFOTRAC: (800) 535-5053

Section 2. Hazards identification

This product as sold is an article that does not release substances and is therefore non-hazardous; however, it may be composed of hazardous components and the user should be aware of any hazards indicated in this SDS, which apply to those hazardous components, in case his/her use may lead to exposure to those components through dust, molten product, vapors, or other forms.

OSHA/HCS status
This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture
SKIN SENSITIZATION - Category 1

GHS label elements
Hazard pictograms

Signal word
Warning

Hazard statements
May cause an allergic skin reaction.

Precautionary statements
Prevention
Wear protective gloves. Avoid breathing dust. Contaminated work clothing must not be allowed out of the workplace.

Response
IF ON SKIN: Wash with plenty of soap and water. Wash contaminated clothing before reuse. IF skin irritation or rash occurs: Get medical attention.

Storage
Not applicable.

Date of issue/Date of revision: 2/28/2018
Date of previous issue: 8/31/2017
Version: 2

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Section 2. Hazards identification

Disposal:
Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified:
None known.

Section 3. Composition/information on ingredients

Substance/mixture:
Mixture

Other means of identification:
Not available.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>CAS number</th>
<th>EC number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>-</td>
<td>202-617-2</td>
<td>≤0.3</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact:
Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

Inhalation:
Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact:
Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion:
Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact:
No known significant effects or critical hazards.

Inhalation:
No known significant effects or critical hazards.

Skin contact:
May cause an allergic skin reaction.

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Section 4. First aid measures

Ingestion : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Eye contact</strong></td>
<td>No specific data.</td>
</tr>
<tr>
<td><strong>Inhalation</strong></td>
<td>No specific data.</td>
</tr>
<tr>
<td><strong>Skin contact</strong></td>
<td>Adverse symptoms may include the following: redness, irritation</td>
</tr>
<tr>
<td><strong>Ingestion</strong></td>
<td>No specific data.</td>
</tr>
</tbody>
</table>

**Indication of immediate medical attention and special treatment needed, if necessary**

| Notes to physician | Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| Specific treatments | No specific treatment. |
| Protection of first-aiders | No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

**Extinguishing media**

| Suitable extinguishing media | Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | None known. |

**Specific hazards arising from the chemical**

| Hazardous thermal decomposition products | Decomposition products may include the following materials: carbon dioxide, carbon monoxide |

**Special protective actions for fire-fighters**

| Special protective equipment for fire-fighters | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

Section 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

| For non-emergency personnel | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders | If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
Section 6. Accidental release measures

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill: Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>None.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures
Section 8. Exposure controls/personal protection

**Hygiene measures**
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection**
Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

**Skin protection**

**Hand protection**
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**
Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**
Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**
Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

**Appearance**

**Physical state**
Solid. [Solid Acrylic Puck]

**Color**
Pink

**Odor**
Not available.

**Odor threshold**
Not available.

**pH**
Not available.

**Melting point**
Not available.

**Boiling point**
Not available.

**Flash point**
Closed cup: >93.3°C (>199.9°F)

**Evaporation rate**
Not available.

**Flammability (solid, gas)**
Not available.

**Lower and upper explosive (flammable) limits**
Not available.

**Vapor pressure**
Not available.

**Vapor density**
Not available.

**Relative density**
Not available.

**Solubility**
Insoluble in the following materials: cold water and hot water.

**Solubility in water**
Not available.
Section 9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flow time (ISO 2431)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>3300 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

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Section 11. Toxicological information

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

**Specific target organ toxicity (repeated exposure)**
Not available.

**Aspiration hazard**
Not available.

**Information on the likely routes of exposure**
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: May cause an allergic skin reaction.
- **Eye contact**: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- **General**: Not available.

**Carcinogenicity**
- No known significant effects or critical hazards.

**Mutagenicity**
- No known significant effects or critical hazards.

**Teratogenicity**
- No known significant effects or critical hazards.

**Developmental effects**
- No known significant effects or critical hazards.

**Fertility effects**
- No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- **Eye contact**: No specific data.
- **Inhalation**: No specific data.
- **Skin contact**: Adverse symptoms may include the following:
  - Redness
  - Irritation
- **Ingestion**: No specific data.

**Potential acute health effects**

- **Eye contact**: No known significant effects or critical hazards.
- **Inhalation**: No known significant effects or critical hazards.
- **Skin contact**: May cause an allergic skin reaction.
- **Ingestion**: No known significant effects or critical hazards.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Long term exposure**

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

**Potential chronic health effects**
Not available.

**General**: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Numerical measures of toxicity**

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Section 11. Toxicological information

Acute toxicity estimates
Not available.

Section 12. Ecological information

Toxicity
Not available.

Persistence and degradability
Not available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>1.87</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

| Soil/water partition coefficient (K_{OC}) | Not available. |

Other adverse effects
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>UN number</th>
<th>DOT Classification</th>
<th>TDG Classification</th>
<th>Mexico Classification</th>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
</table>

| UN proper shipping name | - | - | - | - | - | - |
| Transport hazard class(es) | - | - | - | - | - | - |
Section 14. Transport information

| Packing group | - | - | - | - | - | - |

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations:
- TSCA 8(a) PAIR: n-butyl methacrylate
- TSCA 8(a) CDR Exempt/Partial exemption: Not determined
- Clean Water Act (CWA) 311: methyl methacrylate

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs):
- Listed

Clean Air Act Section 602 Class I Substances: Not listed

Clean Air Act Section 602 Class II Substances: Not listed

DEA List I Chemicals (Precursor Chemicals): Not listed

DEA List II Chemicals (Essential Chemicals): Not listed

SARA 302/304
- Composition/information on ingredients
  No products were found.

SARA 304 RQ: Not applicable.

SARA 311/312
- Classification: SKIN SENSITIZATION - Category 1

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol dimethacrylate</td>
<td>Proprietary</td>
<td>SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3</td>
</tr>
</tbody>
</table>

State regulations
- Massachusetts: None of the components are listed.
- New York: None of the components are listed.
- New Jersey: None of the components are listed.
- Pennsylvania: None of the components are listed.
- California Prop. 65

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Section 15. Regulatory information

⚠️ WARNING: This product can expose you to titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>No significant risk level</th>
<th>Maximum acceptable dosage level</th>
</tr>
</thead>
<tbody>
<tr>
<td>titanium dioxide</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals
Not listed.

Inventory list

- **Australia**: All components are listed or exempted.
- **Canada**: All components are listed or exempted.
- **China**: All components are listed or exempted.
- **Europe**: Not determined.
- **Malaysia**: Not determined.
- **New Zealand**: All components are listed or exempted.
- **Philippines**: All components are listed or exempted.
- **Republic of Korea**: All components are listed or exempted.
- **Taiwan**: All components are listed or exempted.
- **Thailand**: Not determined.
- **Turkey**: Not determined.
- **United States**: All components are listed or exempted.
- **Viet Nam**: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Flammability</td>
<td>1</td>
<td></td>
</tr>
<tr>
<td>Physical hazards</td>
<td>0</td>
<td></td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)
Section 16. Other information

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN SENSITIZATION - Category 1</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

History

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Key to abbreviations

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

References

- Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Information contained within this SDS is only to be distributed as required by law.