

Heat Cure

- | | | |
|---|---|---|
| <input type="checkbox"/> Light Veined | <input type="checkbox"/> Deep Veined | <input type="checkbox"/> Clear |
| <input type="checkbox"/> 25 lb (11.34 kg) | <input type="checkbox"/> 5 lb (2.27 kg) | <input type="checkbox"/> 1 lb (0.45 kg) |

Millennium

Cross-Linked Color Stable Powder

Denture Acrylic

Type 1, Class 1



Millennium Heat Cure Acrylic

Instructions: Use 3 parts powder and 1 part liquid by volume. Mix powder and liquid in porcelain or glass jar, and screw air tight cap on jar to prevent evaporation of liquid. Allow mixture to stand in jar until when spatulated, it no longer adheres to sides in one mass.

Packing: Use warm flask. Trial pack with moist cellophane. Close flask slowly and easily. Open flask, add material as required, trim overflow and repeat.

Methods of Cure:

- (a) 4 hours at 165°F
- (b) 90 minutes at 165°F. 30 minutes boil (212°F)
- (c) Raise slowly to boiling (212°F.) in 60 min. 30 min. boil (212°F.) Cool slowly then immerse in cold water for 15 minutes and deflask.

Note: To reduce any residual monomer which may result in the risk of patient sensitivity, you may leave flask in boiling water for an additional 30 minutes.



Keystone Industries
52 West King Street,
Myerstown, PA 17067 USA
800-333-3131 • keystoneindustries.com



Danger

May form combustible dust concentrations in air. May damage the unborn child. Suspected of damaging fertility. Refer to SDS for additional health and safety information.

Handling and/or processing of this material may generate dust which can cause mechanical irritation of the eyes, skin, nose and throat. Due to the spherical nature of this product, spills should be cleaned up promptly to prevent slips and falls.

Warning: This product can expose you to chemicals including titanium dioxide, which is known to the State of California to cause cancer, and dibutyl phthalate, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Store in a cool dry location.



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